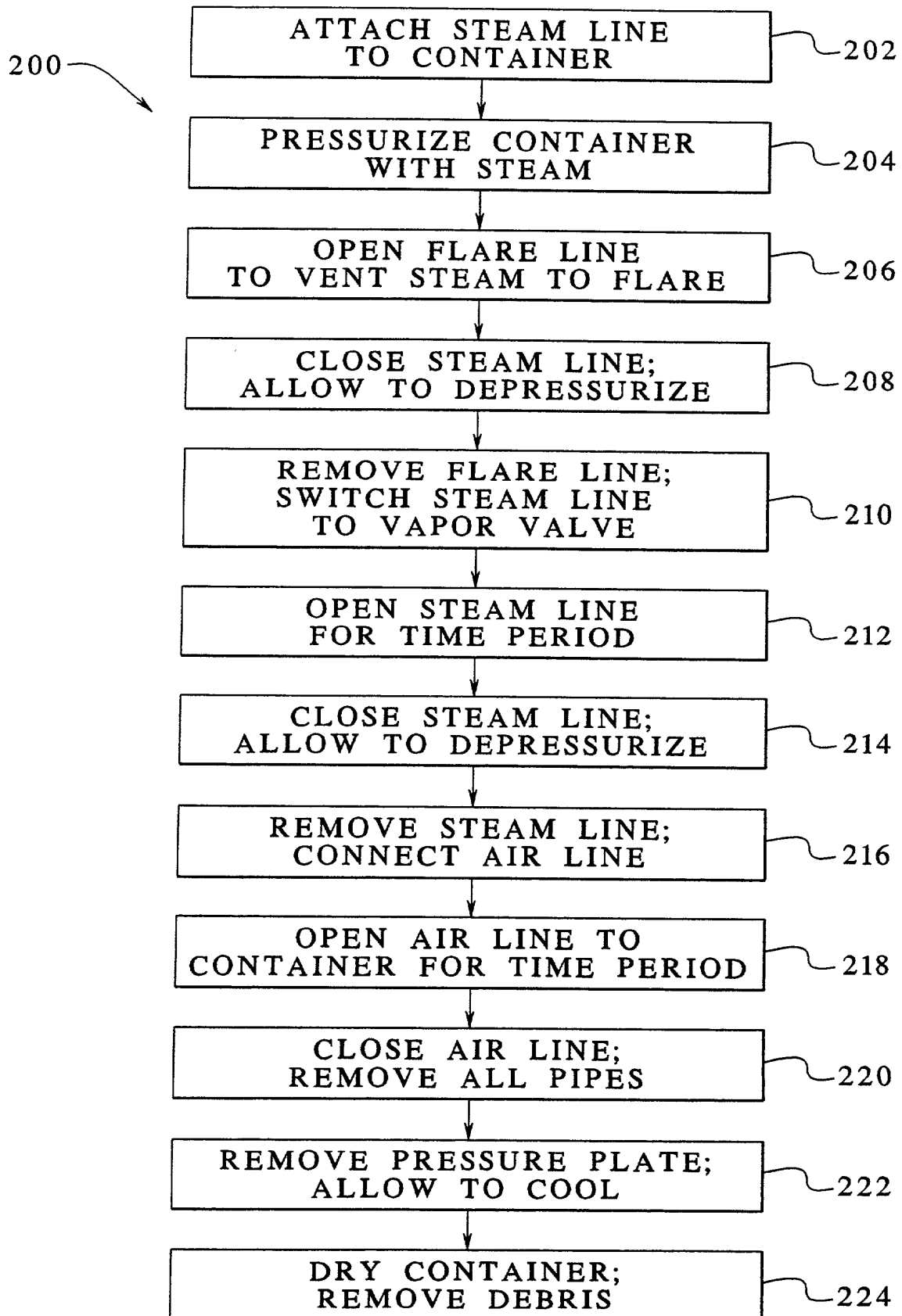


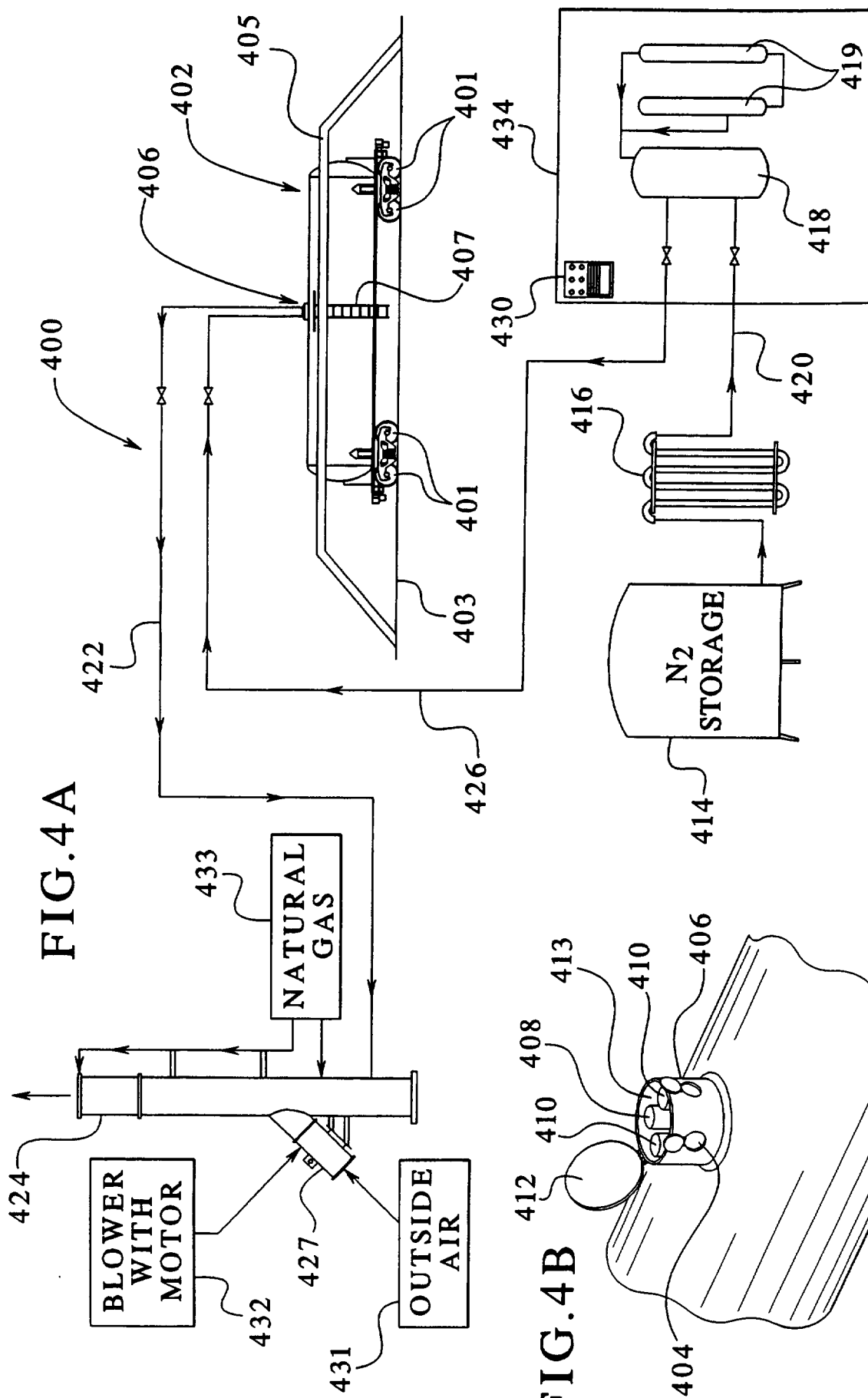
```

graph TD
    100[100] --> 102[WEIGH CONTAINER]
    102 --> 104[GROUND CONTAINER]
    104 --> 106[ATTACH PRESSURE GAUGE]
    106 --> 110{IS THERE PRESSURE IN CONTAINER?}
    110 -- YES --> 112[TAKE SAMPLE FROM CONTAINER]
    110 -- NO --> 114[PRESSURIZE CONTAINER WITH HEATED N2 GAS]
    114 --> 112
    112 --> 116[INSPECT FOR LEAKS]
    116 --> 118[TEST CHEMICAL]
    118 --> 120[VENT GAS]
    120 --> 122[FILL CONTAINER WITH HEATED N2]
    122 --> 124[VENT GAS TO FLARE]
    124 --> 126[RELIEVE RESIDUAL PRESSURE]
    126 --> 128[PROCEED TO STEAM CLEAN]
    128 --> 130[END]
    124 --> 132[REPEAT AS NECESSARY]
    132 --> 122

```

FIG.3





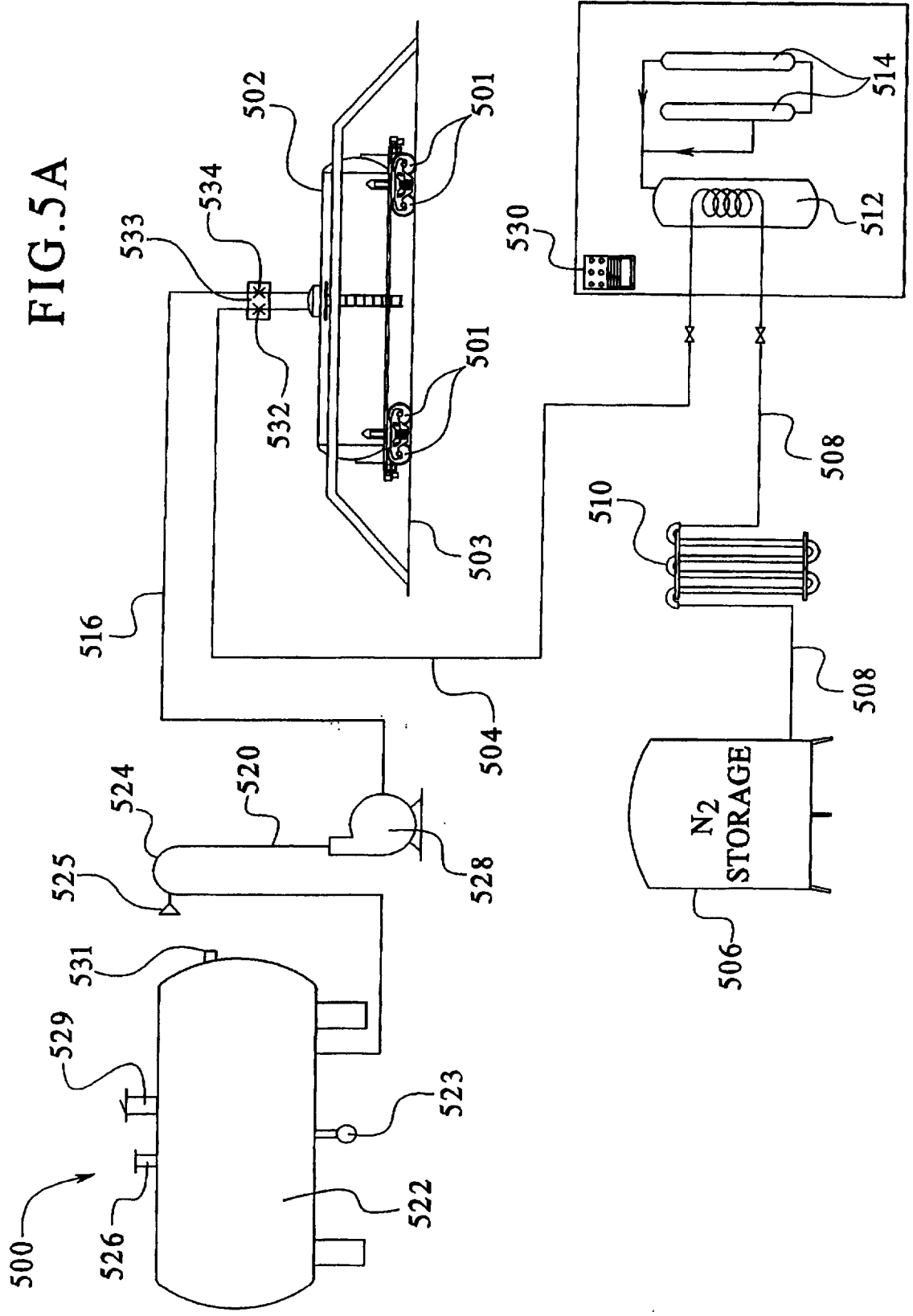


FIG. 5B

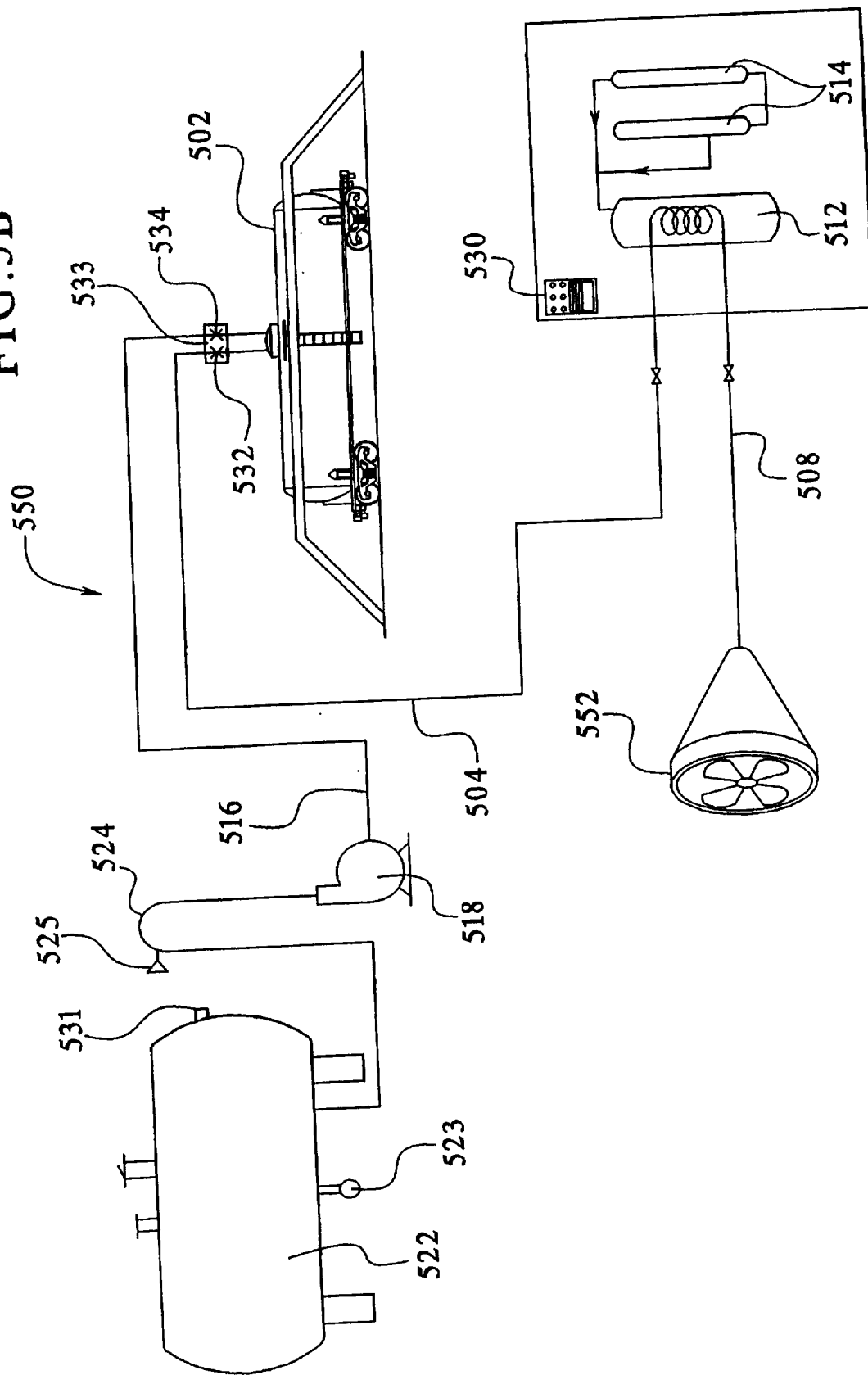


FIG.6

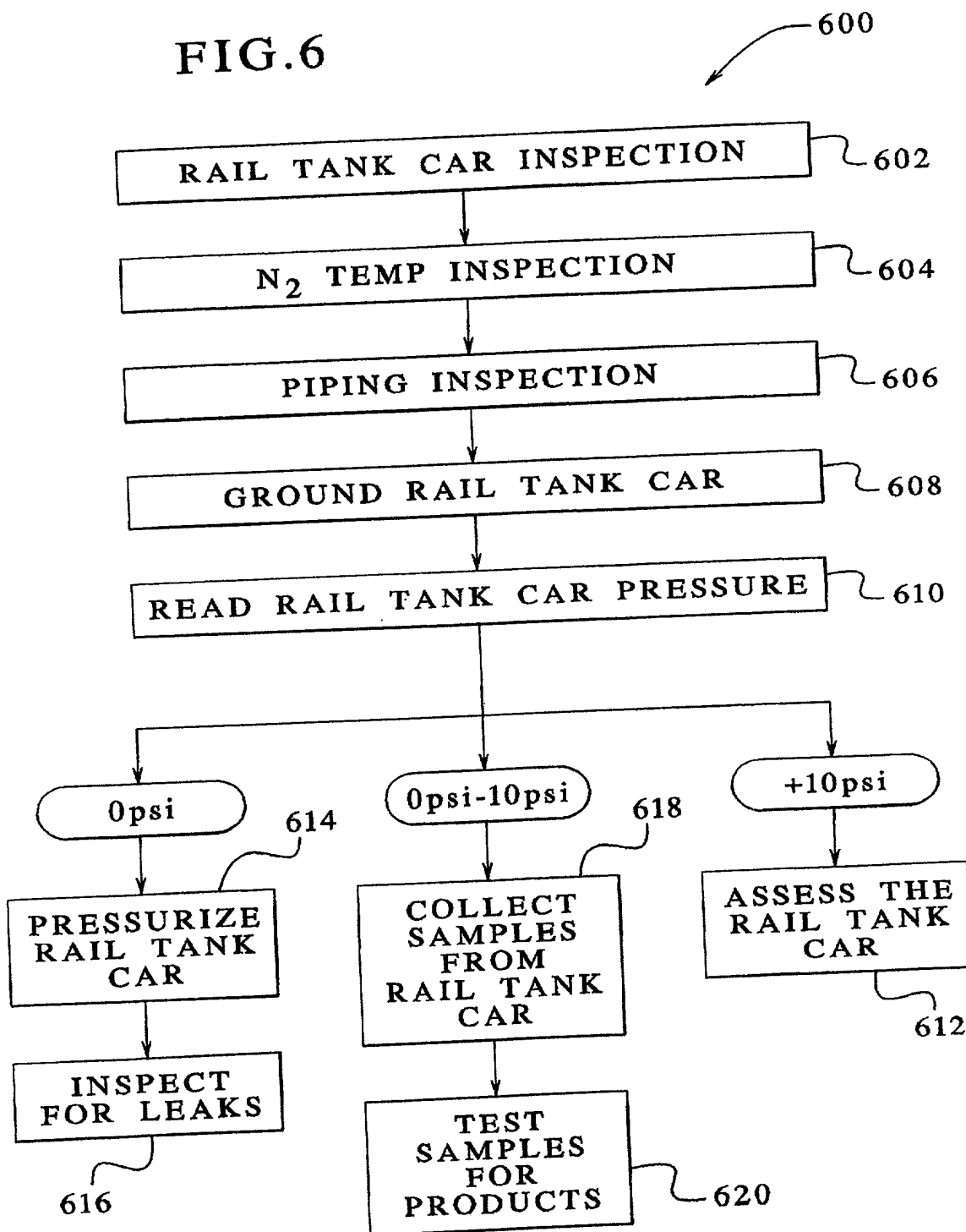


FIG.7

